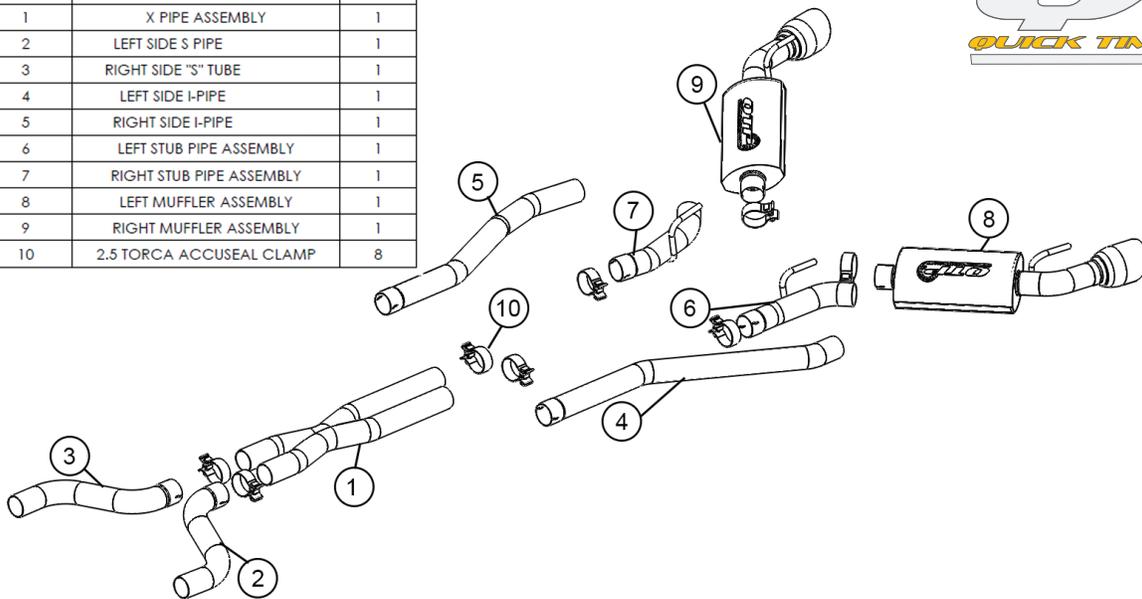


# PART# 600111

## 2010-2013 Camaro SS 6.2L AR3 Cat Back



ITEM NO.	DESCRIPTION	QTY.
1	X PIPE ASSEMBLY	1
2	LEFT SIDE S PIPE	1
3	RIGHT SIDE "S" TUBE	1
4	LEFT SIDE I-PIPE	1
5	RIGHT SIDE I-PIPE	1
6	LEFT STUB PIPE ASSEMBLY	1
7	RIGHT STUB PIPE ASSEMBLY	1
8	LEFT MUFFLER ASSEMBLY	1
9	RIGHT MUFFLER ASSEMBLY	1
10	2.5 TORCA ACCUSEAL CLAMP	8



TECHNICAL SUPPORT  
973-513-9955  
Monday through Friday  
9AM-4PM EST

email  
tech@quicktimeperformance.com

Tools Required:  
15mm Socket Ratchet  
Spray lubricant

**Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.**

### Removal of factory equipment:

**Step 1:** Raise and support Vehicle. Loosen the 2 exhaust clamps at the front of the exhaust system.

**Step 2:** Spray the factory exhaust hangers with spray lubricant to aid in removal

**Step 3:** Working from the front of the vehicle to the back, remove the factory exhaust from the isolators. When all hangers are free lower the front of the exhaust down and carefully guide the exhaust assembly out of the vehicle.

NOTE: Save all factory clamps and rubber isolators, they will be reused in the installation of your new system.

### Installation of new exhaust

**Step 4:** Use the provided picture as a guide. Install the "S" pipes onto the short ends (equal length) of the x pipe assembly with an accuseal clamp on each side. The longer side of the x pipe is the passenger side. Do not tighten clamps at this time.

**Step 5:** Using the factory clamps, slide the x pipe assembly from the previous step onto the factory manifolds with the long side of the x pipe towards the driver side. Place an accuseal clamp on each end of the x pipe and slide the intermediate tubes onto the x pipe (The shorter tube goes to the long side of the x pipe).

**Step 7:** Slide an accuseal clamp onto each intermediate tube and slide the stub pipes onto the intermediate tubes. slide the hangers into the factory rubber isolators.

**Step 8:** place an accuseal clamp onto each muffler assembly and slide the expanded end of the muffler assembly onto the stub pipe. slide hanger rod into the rear factory rubber isolators.

**Step 6:** Slide the accuseal clamps into position, center the exhaust tip in the rear valence opening and snug all exhaust clamps. Check final position and working from back to front torque exhaust clamps to 35 ft-lbs. it may be necessary to readjust the exhaust and retighten the clamps after the initial 20 mile drive cycle.

**Note:** After initial startup a small trace of smoke may be visible from the exhaust, do not be concerned. This is from residual oils left in the tube from the manufacturing process and will dissipate quickly.