

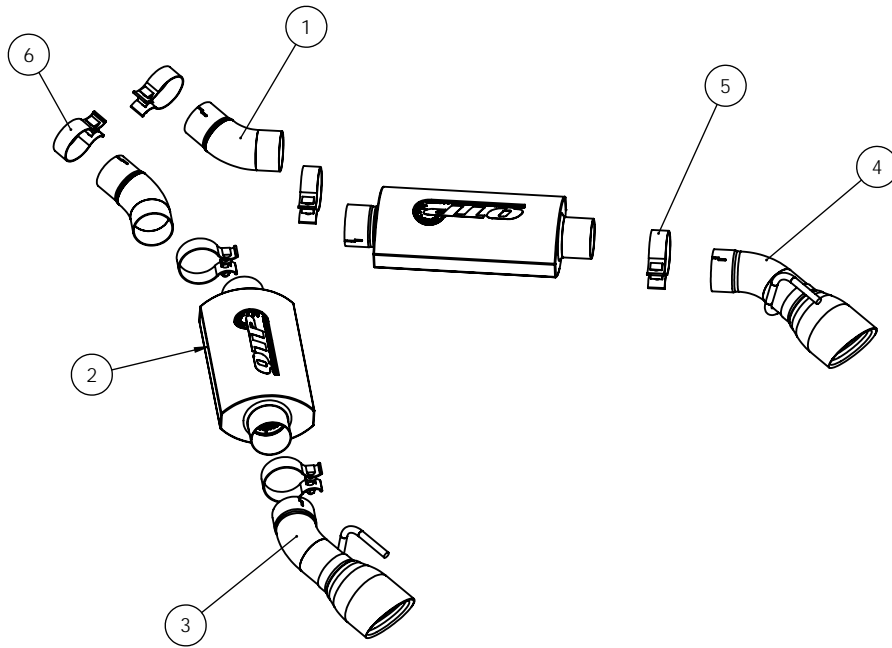
# Installation Instructions

CATALOG #: 600116 / 600116B

2016+ Camaro AR3 Axle Back



**Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.**



ITEM NO.	DESCRIPTION	QTY.
1	INLET TUBE ASSEMBLY	2
2	3.00 AR3 MUFFLER NOTCHED	2
3	LEFT TIP ASSEMBLY	1
4	RIGHT TIP ASSEMBLY	1
5	3.00 TORCA ACCUSEAL CLAMP	4
6	2.75 TORCA ACCUSEAL CLAMP	2

## Removal of factory exhaust

Image A.

- Mark both sides of the factory exhaust even with the rear edge of the rear crossmember.
- Using a sawzall cut both sides of the factory exhaust even with the rear crossmember as shown in image A.
- Remove all burrs from the cut area using a file.
- Unbolt the rear exhaust hangers from the vehicle and remove the factory muffler assembly
- Spray the factory exhaust hangers with spray lubricant and remove from factory muffler, these hangers will be on your new exhaust. Note that the hanger brackets must be reinstalled on the same side and direction from which they were removed.

## Installing new exhaust

- Slide a 2.75 accuseal clamp and inlet tube over the factory exhaust, do not tighten clamp at this time.
- Slide a 3.00 accuseal band clamp onto the inlet side of each muffler. Then slip one muffler onto each inlet tube.
- Slide a 3.00 accuseal clamp onto each Exhaust tip. Place the tip onto the outlet side of the muffler and slide the hanger into the factory rubber isolator. Use spray lubricant on the hanger to make it easier to install
- Align and position the exhaust tips. starting from the front, tighten all clamps.

**Note:** After initial startup a small trace of smoke may be visible from the exhaust, do not be concerned. This is from residual oils left in the tube from the manufacturing process and will dissipate quickly.

Quick Time Performance recommends professional installation on all of our products.

Made in the USA