

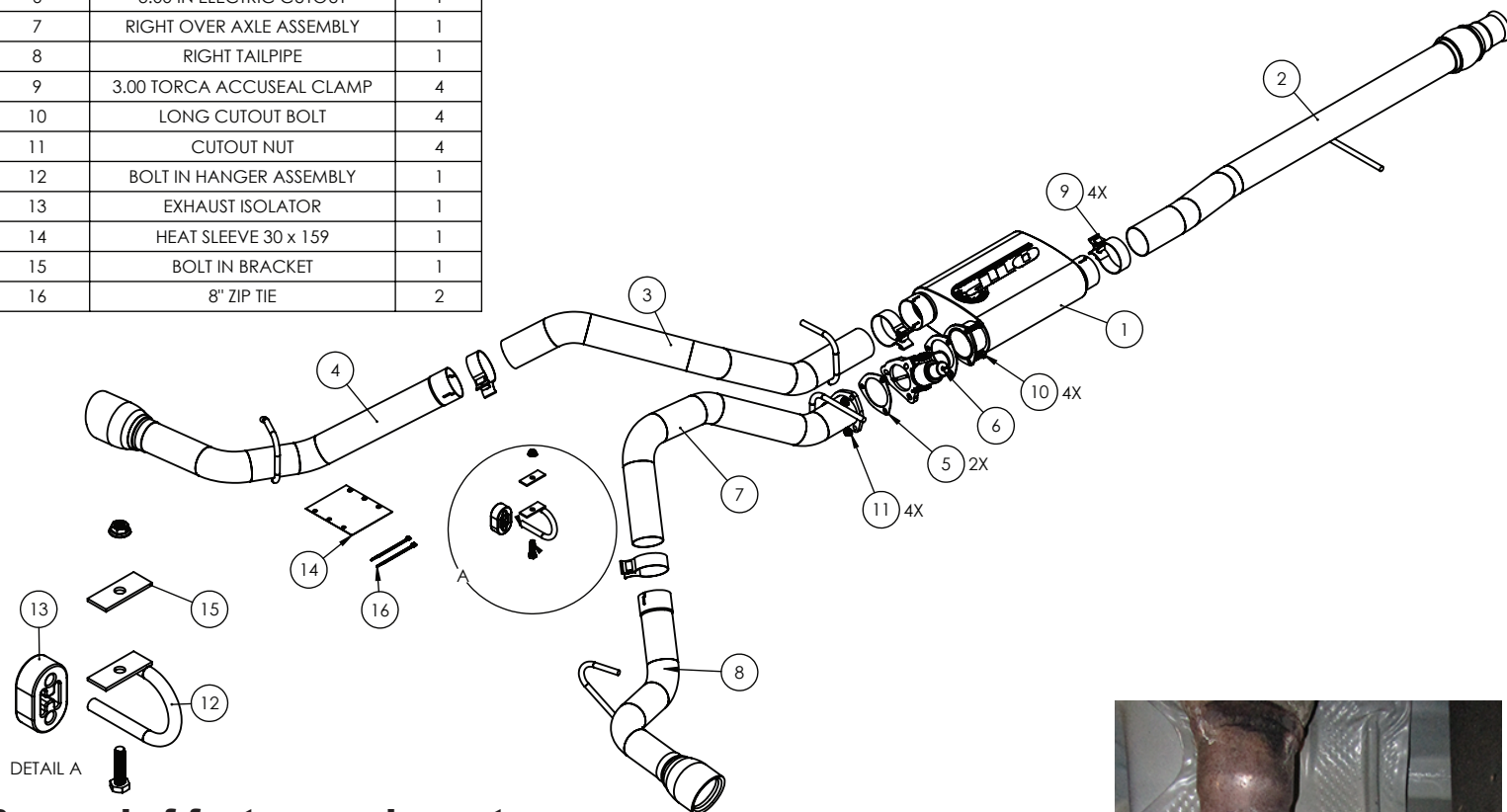
Installation Instructions
PART# 410015 / 410015B
2014 - 2018 Silverado - Sierra
Screamer Split Rear Exit



Made in the USA

Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.

ITEM NO.	DESCRIPTION	QTY.
1	3.00 SCREAMER MUFFLER NOTCHED	1
2	INLET TUBE ASSEMBLY	1
3	LEFT OVER AXLE ASSEMBLY	1
4	LEFT TAILPIPE ASSEMBLY	1
5	3.00 GASKET	2
6	3.00 IN ELECTRIC CUTOUT	1
7	RIGHT OVER AXLE ASSEMBLY	1
8	RIGHT TAILPIPE	1
9	3.00 TORCA ACCUSEAL CLAMP	4
10	LONG CUTOUT BOLT	4
11	CUTOUT NUT	4
12	BOLT IN HANGER ASSEMBLY	1
13	EXHAUST ISOLATOR	1
14	HEAT SLEEVE 30 x 159	1
15	BOLT IN BRACKET	1
16	8" ZIP TIE	2



Removal of factory equipment:

- Step 1:** Raise and support Vehicle. Loosen the swivel seal clamp behind the front cat in front of the factory flex joint. Save the clamp for reinstallation. (Image A.)
- Step 2:** Remove the factory exhaust hangers from the factory rubber isolators, using a spray lubricant will make this easier.
- Step 3:** With the hangers and clamp undone, remove the factory exhaust front the vehicle.



Image A

Installation of New Exhaust

- Step 4:** Locate the existing hole in the left rear frame rail (just in front of the rear leaf spring mount) as shown in. (Image B)
- Step 5:** Slip the hanger of the inlet tube into the factory rubber isolator and slip the flared end of the tube over the factory cat pipe. Snug the swivel seal clamp down but do not fully tighten, the tube inlet tube should still be moveable. (Image D)
- Step 6:** Place a 3.00" accuseal clamp onto the inlet tube, then slide the inlet side of the muffer onto the inlet tube. Place another 3.00" accuseal clamp onto the outlet side of the muffer. Do not tighten the clamps at this time. (Image E)



Image B

Step 7: Slide the hanger of the left over axle tube into the left side factory rubber isolator, then slip the end of the over axle tube into the outlet of the muffler. Again, do not tighten the clamps. (Image F)

Step 8: With the muffler now supported by the left over axle tube, install the supplied bolts into the muffler flange and place the cutout onto the bolts with a gasket on each side. Orient the valve as shown in image G.

Step 9: Slip the hanger of the right over axle tube into the factory rubber hanger. Slide the flange over the bolts installed in the last step and secure with the supplied nuts. Just finger tighten the bolts for now, the flange should still rotate. (Image H)

Step 10: Slide a 3.00" accusal clamp onto the left tailpipe assembly. Slide the tailpipe hanger into the isolator on the bolt in hanger and slip the tailpipe onto the over axle tube. Do not tighten the clamp. (Image J)

Step 11: Place the remaining 3.00" accusal clamp onto the right tailpipe assembly. Slide the tailpipe hanger into the factory rubber isolator and then slip the tailpipe onto the over axle tube. (Image K)

Step 12: With everything installed adjust the tubes for proper tip placement and clearance. Once properly positioned tighten all clamps, the cutout bolts, left rear hanger bolt. Start at the front of the vehicle and work backwards.

Step 13: Wrap the supplied heat shield around the rear brake lines by the left over axle tube with the reflective side facing out. Close the snaps on the heat wrap and secure in place with the supplied zip ties. (Images L & M)



Image C

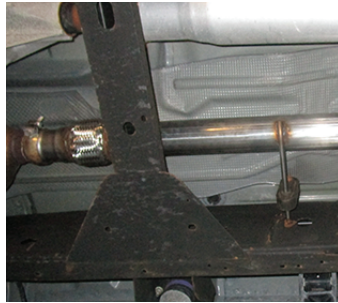


Image D



Image E

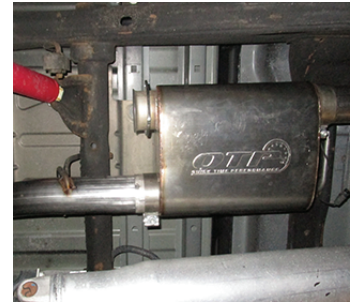


Image F



Image G



Image H



Image J

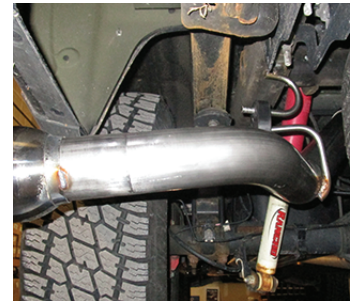


Image K



Image L



Image M

Wiring the cutouts:

Installing the Toggle Switch

- Make sure that the vehicle battery has been disconnected.
- The switch should be located in a place that is easy to access such as a center console, kick panel, etc.
- Connect the RED wire to a 12 volt source.
- Connect the BLACK wire to a good ground.
- Drill a 1/2" hole where you wish to mount the switch.
- Remove the first lock ring from the shaft of the switch.
- Install switch in the hole you just drilled.
- Slide the lock ring over the switch and tighten ring so that there is no play in switch.

Routing the Wire Harness

- Make sure that you have the wire oriented so that the connectors mate. They are different, so make sure you pull the proper end into the vehicle.
- Route the wire up through the underside of the car. *Be careful to ensure that that the exhaust pipes or drive shaft do not interfere with the cable.
- Route the cables into the car. You can often open up a factory drain plug in the floor pan and snake the wire through.
- For manual transmission cars, you can also come up through the transmission shifter area. Remove the boot/seal of the transmission shifter.
- Plug the cable into the toggle switch, on the connector near the motor, align and press them together and then turn the coupling ring until it locks.

Maintenance

- Check & re-torque ALL clamps after 50 miles miles of your new install.
- We recommend lubricating the butterfly plate body and shaft using a quality lubricant such as “Liquid Wrench”(tm) from Gunk. This will help prevent Carbon build up naturally generated by the exhaust system and keep the butterfly sealing properly. This should be done on a monthly basis.
- For harsher climates, you should remove the cutouts and store them. Using the supplied block off plates will insure operation while cutouts are removed.
- Check screws every now and then to make sure they are tight. If not reapply a red thread locker and reinstall.

Note: After initial startup a small trace of smoke may be visible from the exhaust, do not be concerend. This is from residual oils left in the tube from the manufacturing process and will disipate quickly.

Quick Time Performance recommends professional installation on all of our products.

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- Leakage

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Quick Time Performance Technical Team is available Monday through Friday (9am-4pm eastern time) at (864) 913-1999 or via email at: sales@quicktimeperformance.com