

Installation Instructions
PART# 600115 / 600115B
2014 - 2015 Camaro SS 6.2L
AR3 Cat Back

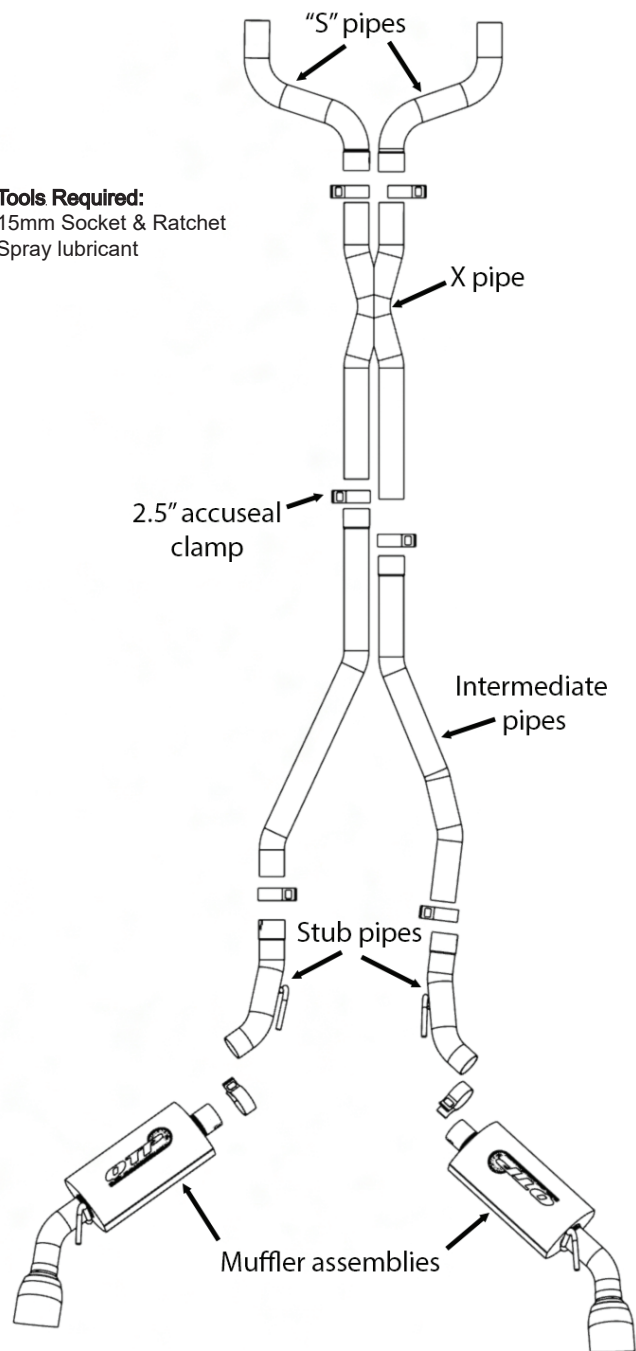


Made in the USA

Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.

ITEM NO.	DESCRIPTION	QTY.
1	X PIPE ASSEMBLY	1
2	LEFT SIDE S PIPE - POST OP	1
3	RIGHT SIDE "S" TUBE POST OP	1
4	LEFT SIDE I-PIPE POST OP	1
5	RIGHT SIDE I-PIPE POST OP	1
6	LEFT STUB PIPE ASSEMBLY	1
7	RIGHT STUB PIPE ASSEMBLY	1
8	LEFT MUFFLER ASSEMBLY	1
9	RIGHT MUFFLER ASSEMBLY	1
10	2.5 TORCA ACCUSEAL CLAMP	8

Tools Required:
 15mm Socket & Ratchet
 Spray lubricant



Removal of Factory Equipment:

- Step 1:** Raise and support Vehicle. Loosen the 2 exhaust clamps at the front of the exhaust system.
- Step 2:** Spray the factory exhaust hangers with spray lubricant to aid in removal
- Step 3:** Working from the front of the vehicle to the back, remove the factory exhaust from the isolators. When all hangers are free lower the front of the exhaust down and carefully guide the exhaust assembly out of the vehicle.

NOTE: Save all factory clamps and rubber isolators, they will be reused in the installation of your new system.

Installation of New Exhaust

- Step 4:** Use the provided picture as a guide. Install the "S" pipes onto the short ends (equal length) of the x pipe assembly with an accuseal clamp on each side. The longer side of the x pipe is the passenger side. Do not tighten clamps at this time.
- Step 5:** Using the factory clamps, slide the x pipe assembly from the previous step onto the factory manifolds with the long side of the x pipe towards the driver side. Place an accuseal clamp on each end of the x pipe and slide the intermediate tubes onto the x pipe (The shorter tube goes to the long side of the x pipe).
- Step 7:** Slide an accuseal clamp onto each intermediate tube and slide the stub pipes onto the intermediate tubes. slide the hangers into the factory rubber isolators.
- Step 8:** Place an accuseal clamp onto each muffler assembly and slide the expanded end of the muffler assembly onto the stub pipe. Slide hanger rod into the rear factory rubber isolators.
- Step 6:** Slide the accuseal clamps into position, center the exhaust tip in the rear valence opening and snug all exhaust clamps. Check final position and working from back to front torque exhaust clamps to 35 ft-lbs. it may be necessary to readjust the exhaust and retighten the clamps after the initial 20 mile drive cycle.

Note: After initial startup a small trace of smoke may be visible from the exhaust, do not be concerned. This is from residual oils left in the tube from the manufacturing process and will dissipate quickly.

Quick Time Performance recommends professional installation on all of our products.

Notice of Disclaimer and Liability

The Federal Government, each of the fifty states, local municipalities, towns and counties regulate emissions production, noise levels and safety standards. Quick Time Performance Inc make no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer. Unless stated otherwise on our website, instruction sheet or price list, all risk to the conformity of any of the products offered by Quick Time Performance. Inc. or its affiliates in any such state and as to repair should the product prove defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor or manufacturer. In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations or repair. The foregoing statement LIMITS THE LIABILITY OF QUICK TIME PERFORMANCE.COM INC. AND ITS AFFILIATES. QUICK TIME PERFORMANCE, INC. AND ITS AFFILIATES ASKS THAT YOU REMEMBER THAT RACING VEHICLES NEVER BE DRIVEN ON A HIGHWAY OR STREETS ANY WHERE IN THE UNITED STATES. It is illegal to remove or render inoperative any emission control device on any vehicle. Our products are intended for racing vehicles, which have never been intended to be driven on any highway or any street in the United States. In California Vehicle code sections 27156 and 38391 prohibit the advertising, offering for sale, or installation of any device, which modifies a vehicles emission control system unless exempted. Quick Time Performance.Com Inc. and its affiliates have not received an exemption from these code sections and are not legal for sale or use in California on vehicles originally equipped with a catalytic converter. Our products are for racing vehicles, which are never intended for highway or street use. Our products are subject to price change without notice. We reserve the right to reject and cancel any order.

Warranty

Quick Time Performance Inc. provides a limited warranty against defects in materials and workmanship for a period of 90 days from date of sale to the original purchaser. Upon inspection and verification of warranty, Quick Time Performance will, at its option, repair or replace products, which prove to be defective.

Exclusions & Limitations

- Any product, which has been subjected to abuse, accident, alteration, neglected maintenance or improper installation, renders the product warranty null and void.
- Conditions resulting from acts of nature, weather, criminal activity or accidents are subject to adjustment under the product warranty.
- Shipping and handling charges are the responsibility of the end user and are not covered by warranty.
- Any and all labor charges that may be incurred for the removal and or replacement of any covered component or the purpose of affecting this warranty are the sole responsibility of the consumer.
- Leakage

Return Policy

Quick Time Performance Inc. will not accept shipments without prior authorization. In the event it is necessary to return an unused product within 30 days, a return of goods authorization must be obtained from Quick Time Performance Inc. A letter of explanation should be included in the package as well as an invoice or receipt.

Questions

Quick Time Performance Technical Team is available Monday through Friday (9AM-4PM eastern time) at (864) 913-1999 or via email at: sales@quicktimeperformance.com