

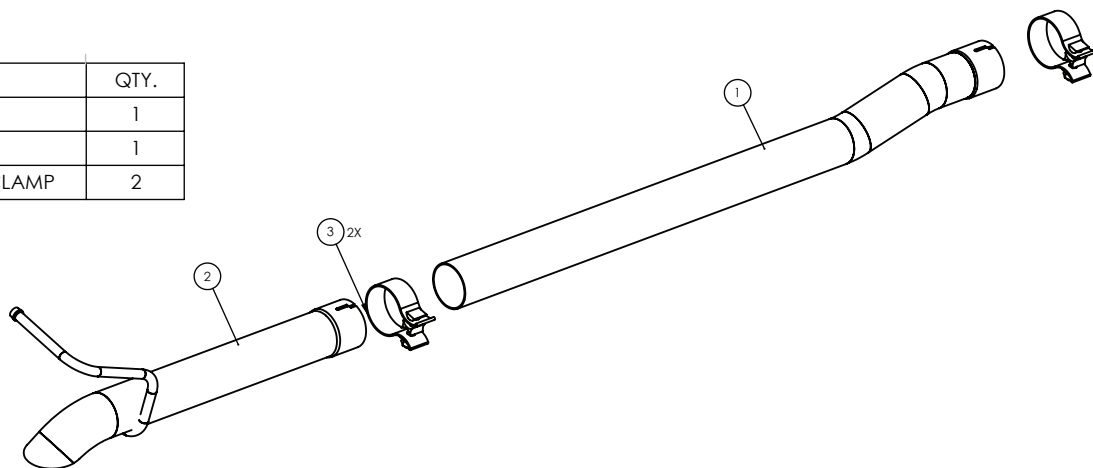
Installation Instructions
PART# 725007
2007 - 2018 JK/JKU Wrangler
Crawler Eliminator Muffler



Made in the USA

Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult the vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.

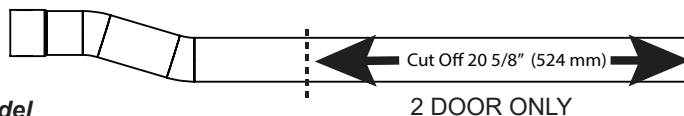
ITEM NO.	DESCRIPTION	QTY.
1	INLET TUBE	1
2	TAILPIPE ASSEMBLY	1
3	2.5 TORCA ACCUSEAL CLAMP	2



Removal of Factory Equipment:

- Step 1:** Raise and support vehicle. Locate and loosen the band clamp securing the factory axle back exhaust. Remove the 2 rear factory hangers (1 each side) from the rubber isolators and remove the factory axle back.
- Step 2:** Locate and loosen the accuseal band clamp at the front of the factory intermediate pipe. With the clamp loose, remove the rear hanger and front hanger from the rubber isolators and remove the intermediate pipe from the vehicle.

NOTE: If being installed on a **2 door** model wrangler, the inlet tube must be cut down. Measure and cut off 20 5/8" (524 mm) from the NON-flared end of the inlet tube. Make sure the cut is straight and debur the cut end with a file. **Only trim the inlet tube for the 2 door model**



Installation of New Exhaust

- Step 4: ***JK 2 Door models only***** Cut 20 5/8 inches off the non-expanded end of the inlet pipe. De-Burr the cut end.
- Step 5:** Slide a new Accuseal band clamp onto the new inlet pipe. Slide the expanded end of the new inlet pipe onto the end of the factory cat pipe. Tighten the clamp just enough to hold the inlet tube in place but still allow rotation. (Image A)
- Step 6:** Slide the other band clamp over the inlet tube and then slide the tailpipe assembly onto the inlet tube.
- Step 7:** Use a spray lubricant to lube the end of the hanger and slide it into the factory rubber isolator in front of the rear axle.
- Step 8:** With everything in place, align the exhaust system so the tailpipe/inlet tube assembly is parallel to the framerail. Ensure there is proper clearance between the exhaust systems and all nearby components. Tighten all clamps at this time.

Note: After initial startup a small trace of smoke may be visible from the exhaust, do not be concerned. This is from residual oils left in the tube from the manufacturing process and will disipate quickly. Check & re-torque ALL clamps after 50 miles of your new install.

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