



POSSIBLE VALVE POSITIONS

		77 4TH AVE HAWTHORNE NJ 07506 973-513-9955	
		<small>UNLESS OTHERWISE SPECIFIED:</small> INTERPRET WELDING SYMBOLS PER AWS A2.4:2007 INTERPRET SURFACE TEXTURE SYMBOLS PER ASME Y14.36-1996 INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5M-1994 FILLETS R.002/R.020 BREAK EDGES .002/.020 RADIUS OR CHAMFER GENERAL FINISH 63 Ra MAX REMOVE ALL BURRS	
<small>3RD ANGLE</small> 	<small>UNITS:</small> INCHES	<small>TWO PLACES ± .01 THREE PLACES ± .005 ANGULAR ± .5</small>	<small>FILLETS R.002/R.020 BREAK EDGES .002/.020 RADIUS OR CHAMFER GENERAL FINISH 63 Ra MAX REMOVE ALL BURRS</small>
<small>MATERIAL</small>		<small>THIS DRAWING AND THE CONTENTS HEREIN ARE CONFIDENTIAL AND THE SOLE PROPERTY OF QUICK TIME PERFORMANCE. REPRODUCTION OF THIS DRAWING OR CONSTRUCTION OF ANY PARTS WITHIN THIS DRAWING ARE FORBIDDEN WITHOUT PRIOR WRITTEN CONSENT.</small>	
<small>FINISH</small>		<small>DRAWN BY</small> MP	<small>DATE</small> 1/5/16
<small>COMMENTS</small>		<small>CHECKED BY</small>	<small>DATE</small>
<small>WEIGHT:</small>		<small>TITLE:</small> 2.5" SCREAMER MUFFLER	
<small>SHEET</small> 1 OF 1	<small>SCALE:</small> 1:2	<small>SIZE</small> C	<small>DWG. NO.</small> 13250
			<small>REV</small> 1