

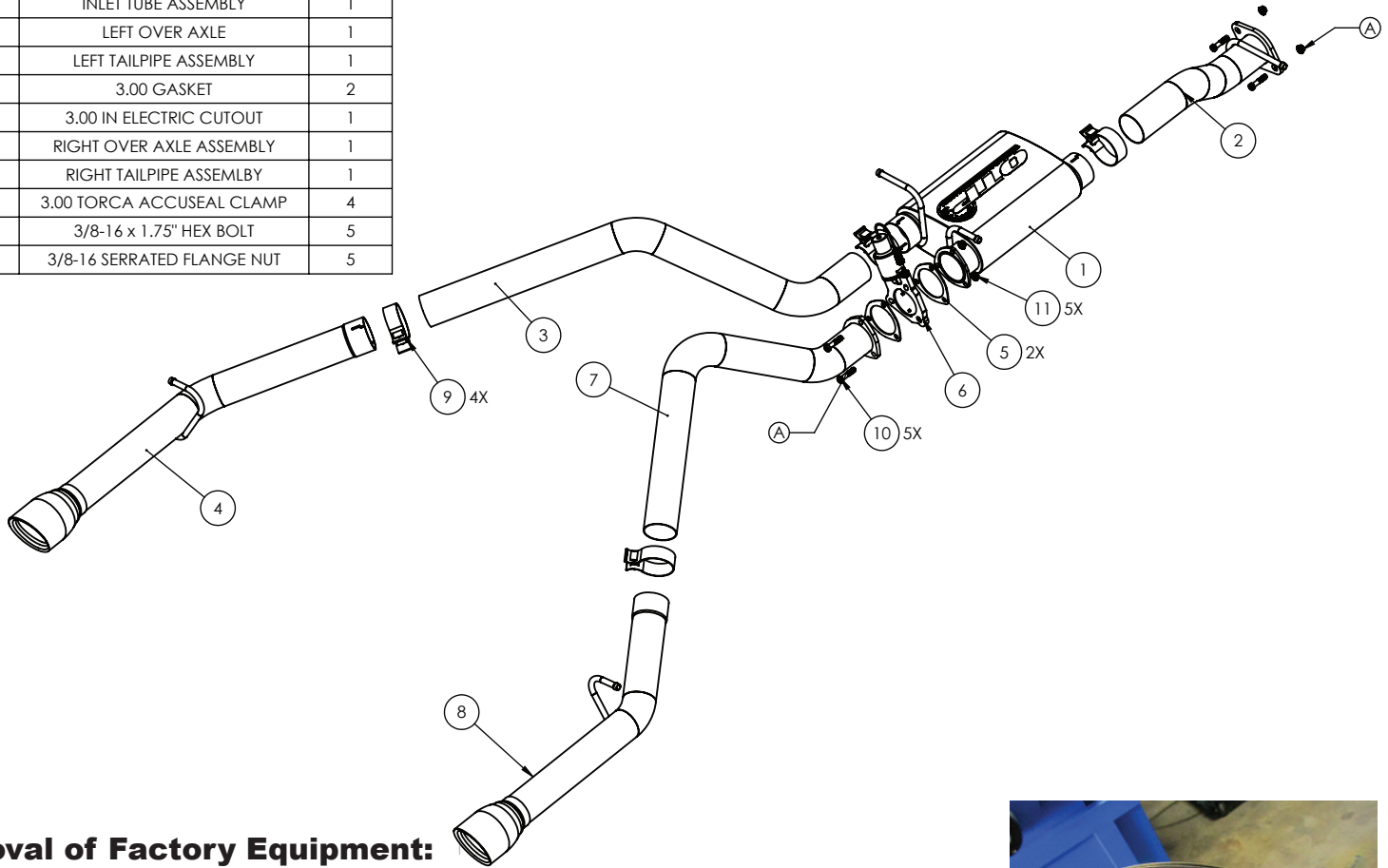
Installation Instructions
PART# 420019 / 420019B
2019 - 2023 RAM 1500
Screamer Split Rear Exit



Made in the USA

Caution! Never work on a hot exhaust system. Burns or other serious injuries can result. Always allow the exhaust system to cool before removal. Always consult vehicle manual for proper lifting and support guidelines. Always wear approved safety glasses when working. Serious injury or death can result if safety precautions are not followed.

ITEM NO.	DESCRIPTION	QTY.
1	MUFFLER ASSEMBLY	1
2	INLET TUBE ASSEMBLY	1
3	LEFT OVER AXLE	1
4	LEFT TAILPIPE ASSEMBLY	1
5	3.00 GASKET	2
6	3.00 IN ELECTRIC CUTOUT	1
7	RIGHT OVER AXLE ASSEMBLY	1
8	RIGHT TAILPIPE ASSEMBLY	1
9	3.00 TORCA ACCUSEAL CLAMP	4
10	3/8-16 x 1.75" HEX BOLT	5
11	3/8-16 SERRATED FLANGE NUT	5



Removal of Factory Equipment:

- Step 1:** Raise and support Vehicle. Note that temporarily removing the spare tire will make removal of the factory exhaust easier. Start by loosening the band clamp that holds the right rear tailpipe assembly to the muffler.
- Step 2:** Unbolt the 2 bolt flange that connects the factory muffler to the intermediate pipe. Working from front to back, spray the factory hangers with spray lubricant and remove from the rubber isolators.
- Step 3:** With the hangers and clamp undone, remove the factory exhaust front the vehicle. Save the rubber isolators as they will be needed to install your new exhaust.



Image A

Installation of New Exhaust

- Step 4:** Unclip the metal gasket from the factory muffler (Image A.) Install the gasket onto the new inlet pipe (Image B).
- Step 5:** Pre assemble the right over axle tube and muffler before installing in the vehicle. Orient the valve as shown in the image above using the supplied gaskets nuts and bolts. Snug but do not fully tighten the bolts (allow flange on muffler to still rotate). (Image C)
- Step 6:** Slide a 3.00" accuseal clamp onto the inlet tube. Slide the inlet tube hanger into the factory rubber isolator and loosely bolt it to the factory intermediate pipe using the supplied bolts and nuts (image D).



Image B

Step 7: Take the muffler and over axle assembly from step 2 and swing the over axle tube over the axle. Slip the muffler onto the inlet tube then lube the hangers and slide the factory rubber isolators into them. (Image E).

Step 8: Slide a 3.00" accuseal clamp onto the other outlet of the muffler. Swing the left over axle tube over the axle and slip the other end into the muffler. Snug but do not fully tighten the clamp at this time. (Image F).

Step 9: Slide a 3.00" accuseal clamp onto the left tailpipe assembly and slip the tailpipe onto the over axle tube. spray lubricant onto the hanger and slide it into the factory rubber isolator. (Image G).

Step 10: Place the remaining 3.00" accuseal clamp onto the right tailpipe and slide it over the right over axle tube. Spray the hanger with lubricant and slide it into the factory rubber isolator (Image H).

Step 11: With everything installed adjust the tubes for proper tip placement and clearance. Once properly positioned tighten all clamps, the cutout bolts, and inlet tube flange bolts. Start at the front of the vehicle and work backwards. Dont forget to attach the ground strap at the inlet tube (Image J).



Image C



Image D



Image E



Image F



Image G



Image H



Image J

Wiring the cutout:

Installing the Toggle Switch

- Make sure that the vehicle battery has been disconnected.
- The switch should be located in a place that is easy to access such as a center console, kick panel, etc.
- Connect the RED wire to a 12 volt source.
- Connect the BLACK wire to a good ground.
- Drill a 1/2" hole where you wish to mount the switch.
- Remove the first lock ring from the shaft of the switch.
- Install switch in the hole you just drilled.
- Slide the lock ring over the switch and tighten so that there is no play in switch.

Routing the Wire Harness

- Make sure that you have the wire oriented so that the connectors mate. They are different, so make sure you pull the proper end into the vehicle.
- Route the wire up through the underside of the car. *Be careful to ensure that that the exhaust pipes or drive shaft do not interfere with the cable.
- Route the cables into the car. You can often open up a factory drain plug in the floor pan and snake the wire through.
- For manual transmission cars, you can also come up through the transmission shifter area. Remove the boot/seal of the transmission shifter.
- Plug the cable into the toggle switch, on the connector near the motor, align and press them together and then turn the coupling ring until it locks.

Maintenance

- Check & re-torque ALL clamps after 50 miles of your new install.
- We recommend lubricating the butterfly plate body and shaft using a quality lubricant such as “Liquid Wrench”(tm) from Gunk. This will help prevent Carbon build up naturally generated by the exhaust system and keep the butterfly sealing properly. This should be done on a monthly basis.
- For harsher climates, you should remove the cutouts and store them. Using the supplied block off plates will insure operation while cutouts are removed.
- Check screws every now and then to make sure they are tight. If not reapply a red thread locker and reinstall.

Note: After initial startup a small trace of smoke may be visible from the exhaust, do not be concerned. This is from residual oils left in the tube from the manufacturing process and will dissipate quickly.

Quick Time Performance recommends professional installation on all of our products.

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- Leakage

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Questions

Quick Time Performance Technical Team is available Monday through Friday (9am-4pm eastern time) at (864) 913-1999 or via email at: sales@quicktimeperformance.com